

No: CIP/MOEF/2024/11/02

Date: 28.11.2024

To,

Director (S)

Ministry of Environment & Forests

Regional Office (Southern Zone)

Kendriya Sadan, 4<sup>th</sup> Floor,

E&F Wings, 17<sup>th</sup> Main Road,

2<sup>nd</sup> Block, Koramangala,

Bangalore-560034.

Dear Sir/Madam,

**Subject: Submission of half yearly point wise compliance report to conditions of Environmental Clearance for the period of April- 2024 to September- 2024**

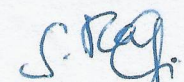
Reference: 1. EC No: F.No J-11011/382/2019-IA-II (I)

With reference to the above subject, we are hereby submitting Biannual (April - 2024 to September- 2024) compliance report of stipulated conditions for Environmental Clearance granted to M/s Cipla Limited, Plot No 285, 286 and 287, Bommasandra Jigani Link Road, KIADB industrial area, 4<sup>th</sup> Phase, Bangalore 560105 as per the above reference. Kindly accept and acknowledge the receipt of the same.

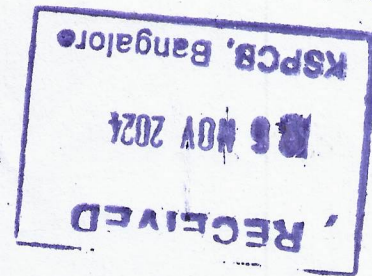
Thanking you

Sincerely Yours

For Cipla Limited



Rajamani  
(Site Head)



- Copy to: 1. The Regional Officer, Anekal Region, Nisarga Bhavan, Bangalore
2. The Regional Officer, CPCB Zonal office, 1<sup>st</sup> floor Nisarga Bhavan, Bangalore.
3. The Member Secretary, Karnataka State Pollution Control Board, 'Parisara Bhavan' 5<sup>th</sup> floor, Church Street, Bangalore-560001



*Prabha* 29/11/24  
CENTRAL POLLUTION CONTROL BOARD  
Ministry of Environment, Forests &  
Climate Change, Govt. of India  
Regional Directorate - Bengaluru  
1st & 2nd Floor, Nisarga Bhavan  
7th D Main, Thimmaiah Road  
Shivanagar, Bengaluru - 560079.  
Ph: 080 23233739

**Cipla Ltd.**

Plot No. 285, 286 & 287, Bommasandra-Jigani Link Road Industrial Area, KIADB 4th Phase, Jigani Post, Bengaluru - 560105  
P +91 80 22059200 F +91 80 22059220 E-Mail adminbms@cipla.com

Regd. Office - Cipla House, Peninsula Business Park, Ganpatrao Kadam Marg, Lower Parel, Mumbai 400013, India  
P +91 22 24826000 F +91 22 24826120 W www.cipla.com E-Mail contactus@cipla.com Corporate Identity Number L24239MH1935PLC002380



**POINTWISE COMPLAINE TO ENVIRONMENTAL CLEARANCE (EC  
No: F.No J-11011/382/2019-IA-II (I) CONDITIONS ISSUED TO  
M/s CIPLA LIMITED**

**Compliance report for the period – April -2024 to September -2024**

Sl.No	CONDITIONS	COMPLIANCE STATUS
A	SPECIFIC CONDITIONS	
1	The project proponent shall obtain wildlife clearance from standing committee NBWL, if applicable as the project site is located at the distance 5.6 Km from Bannerghatta National Park.	Complied. Approval from the Chief Wildlife Warden, Government of Karnataka regarding impact of the project on the Bannerghatta National Park. Copy of the same is submitted to the Ministry.
2	Necessary permission as mandated under the (Water Prevention and Control of Pollution) Act, 1974 and Air (Prevention and Control of Pollution) Act, 1981, as applicable from time to time, shall be obtained from time to time from State Pollution Control Board.	Complied We have received Consent to Establish Expansion under (Water Prevention and Control of Pollution) Act, 1974 and Air (Prevention and Control of Pollution) Act, 1981. We had a valid CFE and CFO are in place CFE consent No. CTE-345256 Valid up to 26/09/2029. CFO No AW-336079 Valid up to 30/06/2026.
3	As already committed by the project proponent, zero liquid discharge shall be ensured, and no waste/ treated water shall be discharge outside the premises.	Complied. Already site is having a zero liquid discharge facility which is fully operational. LOW TDS and High TDS effluent streams are segregated at source. <ul style="list-style-type: none"> <li>• Low TDS effluent stream is treated in Conventional Activated sludge process with Extended Aeration followed by Reverse Osmosis.</li> <li>• High TDS effluent is treated in Stripper/Three effect forced circulation Multiple Effect Evaporator followed by Agitated Thin film dryer (ATFD).</li> </ul>



		<ul style="list-style-type: none"> <li>• There is no waste /Treated water discharge the outside the premises.</li> <li>• Effluent Treatment Plant Flow Scheme Attached <b>Annexure-1</b></li> </ul>
4	Necessary authorization required under the Hazardous and Other Wastes (Management and Trans-Boundary movement) Rules, 2016, Solid Waste Management Rules 2016 shall be obtained, and the provisions contained in the rules shall be strictly adhered to.	<p>Complied.</p> <p>Hazardous waste management is strictly followed as per Hazardous and other Wastes (Management, and Transboundary Movement) Rules, 2016.. All conditions stipulated in Hazardous Authorization issued by KSPCB are adhered to.</p> <p>Hazardous Waste Authorization No is 328940 and Valid up to 30/06/2026</p>
5	National Emission Standards for Pharmaceutical Industry (Bulk Drugs) issued by the Ministry vide G.S.R.149(E) dated 4th March 2009 and amended from time to time shall be followed Fugitive emission shall be controlled at 99.98% with effective chillers.	We don't have inhouse incineration facility, so same shall not applicable to us.
6	No raw material/solvent prohibited by the concerned regulatory authorities from time to time, shall be used.	<p>Being complied.</p> <p>No raw material/solvents which are prohibited by regulatory authorities are purchased.</p>
7	To control source and the fugitive emission, suitable pollution control devices shall be installed to meet the prescribed the norms and/or the NAAQS. The gaseous emissions shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.	<p>Complied.</p> <p>In order to control the fugitive emissions following facility available at site.</p> <ul style="list-style-type: none"> <li>• We have preventive /condition-based maintenance schedule for all the equipment's installed at site to eliminate the possibilities of fugitive emission of leakages. for the issues of leakages &amp; repairs.</li> <li>• Adequate DG and boiler chimney height is in place as per the norms.</li> </ul>



		<ul style="list-style-type: none"> <li>Process scrubber are placed to control fugitive emission</li> </ul>
8	<p>Solvent management shall be carried out as follows:</p> <p>(a) Reactor cell be connected to child brine condenser system.</p> <p>(b) Reactor and solvent handling functional have mechanical seals to prevent leakages.</p> <p>(c) The condenser shall be provided with sufficient HTA and resistance time so as to achieve more than 95% recovery.</p> <p>(d) Solvents will be stored in a separate space specified with all safety measures.</p> <p>(e) Proper earthing shall be provided in all the electrical equipment wherever solvent handling is done.</p> <p>(f) Entire plant Shall be flameproof. The solvent storage tank shall be provided with breather valve to prevent losses.</p> <p>All the solvent storage tanks shall be connected with vent condensers with chilled brain circulation.</p>	<p>Complied.</p> <p>Solvent Management following</p> <p>a) All the reactors condensers available at site are connected with chilled brine system.</p> <p>b) Reactor and solvent handling pumps are equipped with mechanical seal to prevent leakages.</p> <p>c) All condensers connected with reactors are design for adequate HTA to achieve recovery more than 95%.</p> <p>d) Dedicated Tank Farm area is available where in solvents are being stored in underground tanks with adequate safety measures.</p> <p>e) Proper Earthing connectivity provided for all Equipment's which are used for solvent handling.</p> <p>f) Flame proof fixtures are provided based on hazardous are classifications.</p> <p>All the solvent storage tanks are equipped with breather valves to prevent loses.</p> <p>As per the vapor pressure at room temperature data requirement vent condensers with chilling system is available.</p>
9	<p>Total fresh water requirement shall not exceed 140 cum/day, proposed to be met from ground water. Prior permission in this regard shall be obtained from the concerned regulatory authority/ CGWA.</p>	<p>Complied.</p> <p>Fresh Water consumption is well within the stipulated limit 140 cum/ day.</p> <p>Water Balance Sheet Attached</p> <p><b>Annexure -2</b></p>
10	<p>Process effluent/any wastewater shall not be allowed to mix with storm</p>	<p>Complied.</p>



	water. The storm water from the premises shall be collected and discharged through a separate conveyance system.	There is separate storm water drain is available across the site, which is clearly segregated process effluent water trench. Storm water from the premises is collected and discharged through a separate conveyance system.
11	Hazardous chemical shall be stored in tanks, tanks farms drums, carboys etc.  Flame arrestors shall be provided on tank farm, and solvent transfer through pumps.	Complied. All the hazardous chemicals are being stored in tanks, drums in tank farm and carboys etc. Flame arresters are provided in all solvent storage tanks and solvents are being transferred through pumps.
12	Process organic residue and spent carbon, if any, shall be sent to cement industries. ETP sludge, process inorganic and operation salt shall be disposed of to the TSDF.	Complied. Process organic residue and spent carbon generated during process are being sent to KSPCB authorized incineration vendor. ETP sludge, process inorganic and operation salt is being sent to KSPCB approved TSDF facility.
13	The company shall strictly comply with the rules and guidelines under manufacture storage and import of hazardous chemicals (MSIHC) Rules, 1989 as amended time to time. All transportation of hazardous chemical shall be as per the Motor Vehicle Act (MVA), 1989.	Complied.
14	Fly ash should be stored supply separately as per CPCB guidelines so that it may not adversely affect the air quality. Direct exposure of workers to fly ash and dust should be avoided.	There is no source for generating fly ash at site.
15	The company shall undertake waste minimization measures as below. (a) Metering and control of quantities of active ingredients to minimize waste. (b) Reuse of buy products from the process as raw materials are as	Complied.  a) API and raw materials quantity are reviewed on weekly basis to minimize the inventory. b) Raw materials are procured on a requirement basis only.



	<p>raw material substitute in other processes.</p> <p>(c) Use of automated filling to minimize spillage.</p> <p>(d) Use of close feed system into batch reactors.</p> <p>(e) Venting equipment through vapor recovery system. use of high-pressure hoses for equipment clearing to reduce wastewater generation.</p>	<p>c) Solvent batching system is being used for the close loop handling of solvents, which ensures the elimination of spillage.</p> <p>d) Batching system are used closed loop solvent charging</p> <p>e) Condenser with optimum design of HTA and desired utilities are in place ensure the vapor recovery efficiently.</p> <p>f) Spray Balls are being installed to handle organic solvents in closed loop which are used for reactor cleaning.</p>
16	<p>The green belt of at least 5-10 m width shall be developed in nearly 40% of the total project area, mainly along the plant periphery, in downward wind direction, and along roadside etc. Selection of plant species selfie as for the CPCB guidelines in consultation with the State Forest Department.</p>	<p>Complied.</p> <p>As per compliance condition 40 % green belt developed in the total area and different tree varieties belonging to <i>Saraca asoca</i>, <i>Dypsis lutescens</i>, <i>Prunus dulcis</i>, <i>Caesalpinia pulcherrima</i>, <i>Casuarina equisetifolia</i>, <i>Magnolia champaca</i>, <i>Araucaria Cookii</i>, <i>Wodyetia bifurcate</i>, <i>Galpinia tranvaalica</i>, <i>Melaleuca bracteata</i>, <i>Delonix regia</i>, <i>Pongamia pinnata</i>, <i>Muntingia calabura</i>, <i>Artocarpus heterophyllus</i>, <i>Syzygium cumini</i>, <i>Mangifera indica</i>, <i>Swietenia mahagoni</i>, <i>Azadirachta indica</i>, <i>Eucalyptus</i>, <i>Ficus benghalensis</i>, <i>Musa acuminata</i>, <i>Carica papaya</i>, <i>Phoenix canariensis</i>, <i>Punica granatum</i>, <i>Quercus</i>, <i>Grevillea robusta</i>, <i>Santalum album</i>, <i>Tectona grandis</i> Linn, <i>Thorn Acacia</i>, <i>Leucaena leucocephala</i>, <i>Sapodilla</i>, etc are planted in the facility.</p>
17	<p>At least 3% of total project cost Shall be allocated for Corporate Environment Responsibility (CER) and item wise details along with the</p>	<p>Complied.</p> <p>As per the MOEF notification dated 30 th September -2020 separate CER fund is not required .</p>



	time bond action plan shall be prepared and submitted to the Ministry's Regional Office.	
18	For the DG sets, emission limits and the stack height shall be in conformity with the regulations and the CPCB guidelines. Acoustic enclosure shall be provided to DG set for controlling noise pollution.	Complied. Adequate stack height is provided for all the DG sets and similarly suitable acoustic enclosures are provided for DG sets
19	The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Firefighting system shall be as per the norms.	Complied. The areas of high risk posing potential fire risk are evaluated and provided with fire protection system such as <ul style="list-style-type: none"> <li>• The fire extinguishers are installed in site as per the classification &amp; risk potential of each area and 405 No's of extinguishers are installed.</li> <li>• Fire hydrant, Fire protection sprinklers, Foam-water jet monitor, NOVEC-123 fire suppression system and DSPA fire suppression system and are installed in various areas.</li> <li>• Fire detection system such as smoke detectors, Fire alarms and manual call point installed</li> </ul>
20	Occupational health surveillance of the workers will be done on a regular basis and records maintained as per the Factories Act.	Complied. Occupational health surveillance of the workers is done on a Biannual basis and records maintained as per the Factories Act. These reports are discussed with occupational Health advisor for any concerns. Apart from routine tests, Kidney function test, Liver function test Audiometry, ECG etc. are also done.
21	Continuous online (24x7) monitoring system for stack emission shall be	Complied.



	<p>installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install Web camera with night vision capability and flow meters in the channel/ drain carrying effluent within the premises.</p>	<ul style="list-style-type: none"> <li>• We Installed Continuous online (24x7) monitoring system for stack emission for the measurement of the specified parameters of flue gas discharge from DG and Boiler. Data transmission work is going on CPCB and KSPCB server.</li> <li>• We installed IP camera with PAN, TILT Zoom, 5x focal length with night vision capability and fixed in flow meter at the outlet of the ETP &amp; Data connected to CPCB and KSPCB server. Same is acknowledged by CPCB and KSPCB.</li> </ul>
22	<p>Process safety and risk assessment studies shall be further carried out using advanced to models, and the mitigating measures shall be undertaken accordingly.</p>	<p>Process safety and risk assessment studies are carried out mandatorily for Mitigating the Hazards &amp; Implementing the advanced models.</p>
B	<p><b>GENERAL CONDITIONS</b></p>	
1	<p>The project proponent shall obtain all other statutory/ necessary permissions recommendations NOCs prior to start of the construction/operation of the project which inter alia include, permission/approvals under the Forest (Conservation) Act, 1980; Wildlife (Protection) Act, 1972; the Coastal Regulation Zone Notification, 2019, as amended from time to time and other office memorandum circular issued by the Ministry of Environment Forest and Climate Change from time to time as applicable to the project.</p>	<p>Complied. The industry is already established in the notified industrial area. Therefore, it is not applicable. No new construction is done. EC was obtained for Change of product mix.</p>
2	<p>The project proponent shall ensure compliance of 'National Emission</p>	<p>Complied.</p>



	Standards', as applicable to the project issued by the ministry from time to time. The project proponent shall also abide by the rules/ regulations issued by the CPCB/SPCB for control/abatement of pollution.	We are conducting timely emission monitoring which are observed to be well within the limits.
3	The project authorities shall order to the stipulations made by the State Pollution Control Board/ Committee, Central Pollution Control Board, State Government and any other statutory authority.	Being Complied.
4	The project proponent shall prepares a site-specific conservation plan and Wildlife Management Plan in the case of the presence of Schedule-1 species in the study area as applicable to the project and submit to Chief Wildlife Warden for approval. The recommendations shall be implemented in consultation with the State Forest/Wildlife department in time bound manner	Our industry is located in notified industrial area, where in this conservation plan is not applicable.
5	No further expansion or modifications in the plant, other than mentioned in the EIA Notification, 2006 and its amendments shall be carried out without prior approval of the Ministry of Environment Forest and Climate Change. In case of deviations or alterations in the project proposal from those submitted to this Ministry for Clearance, a fresh reference shall be made to the Ministry to access the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	Complied. No expansion or modifications in the plant has been carried out without prior approval of the Ministry of Environment Forest and Climate Change and EIA Notification of 2006.
6	The energy source from lightning propose shall be preferably LED	Complied.



	based, or advanced having performance in energy conservation and environment betterment.	Following Energy conservation strategies for Environment betterment.
7	The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board (KSPCB) and it shall be ensured that at least one station each is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.	<p>Complied.</p> <p>4 Ambient air quality monitoring stations are set up in consultation with KSPCB. <u>Locations are as follows:</u></p> <ol style="list-style-type: none"> <li>Near ETP (East )</li> <li>Near Material entry gate (West)</li> <li>Near API-1 (South)</li> <li>Near Boiler house (North)</li> </ol> <p>Ambient air quality monitoring is carried out by NABL accredited Laboratory (M/s Tejus Enterprises) and reports are filed monthly to State Pollution Control Board (KSPCB)</p>
8	The National Ambient Air Quality Emission Standard issued by the Ministry vide G.S.R No. 826 (E) dated 16th November, 2009 shall be followed.	The National Ambient Air quality emission standards are being followed and accordingly monitored. NAAQ <b>Annexure-3</b>
9	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including a acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The Ambient Noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 with 75 dBA (daytime) and 70 dBA (night time).	<p>Noise level is well within the stipulated standards. Acoustic enclosures is provided for Diesel Generator and ETP Blowers.</p> <p>The ambient noise levels across our boundary conforms to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (night time). HCL software company is located on the East side of our premises, M/s Richa Global, a garment factory is located on the West side. North side of ur premises is agricultural land and South side there is main road.</p> <p><b>Annexure-4</b></p>
10	The Company shall harvest rainwater from the rooftops of the buildings and storm water drains to recharge the	Rain water Harvesting project tanks installation completed yet to be start Pipe line modification work to Rain water tank.



	groundwater and to utilize the same for process requirements.	As per CFO conditions additional sheet B section in water pollution 12 no condition percolation pit for percolation of rain water inside the industry is not permitted .
11	Training shall be imparted to all employees on safety and health aspects of chemical handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemical shall be imparted.	Complied. Pre-employment and routine periodical medical examinations for all employees are being done. Trainings are being imparted on regular basis.
12	The company shall undertake all relevant measures for improving the socio- economic conditions of the surrounding area. CER activities shall be undertaken by involving local villagers and administration and shall be implemented.	Complied. 100 Tree Planted inside the factory premises. Jigani surrounding area water conservation project performed for 3 Lakes in the surrounding area. Water neutrality and supporting initiative towards Water security in the selected communities of Bangalore District, Karnataka and Krishnagiri District, Tamil Nadu.
13	The company shall undertake eco-development all measures including community welfare measures in the project area for the overall improvement of the environment.	we worked with CSR team for support nearby Hospitals, Mobile Health Care unit in Jigani area, Government school children's are awarded for their achievements to benefit the community around the plant area, to facilitate health care & vaccination.
14	A separate Environmental Management cell (having qualified person with Environmental Science/ Environmental Engineering/ specialization in the project area) equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	A separate Environmental Management Cell are in place with Qualified Environmental professionals and unit is ISO 14001:2015 certified . Site have dedicated ETP lab and continuous monitoring of Effluent sample are in place.



15	The company shall ear mark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated here in. The funds earmark for environment management/ pollution control measures shall not be diverted for any other purpose.	Noted being complied.
16	A copy of the clearance letter selfie sent by the project proponent to be concerned Panchayat, Zilla Parishad/ Municipal Corporation, Urban local Body and the local NGO, if any from whom suggestions/representations, if any, were received while processing the proposal.	Complied. The Environmental clearance copy submit to the chief officer Jigani-town municipal council acknowledgement copy attached as <b>Annexure- 5</b>
17	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by email) to the respective Regional Office of MoEF & CC, respective zonal office of CPCB and SPCB. A copy of Environmental Clearance and six-monthly complaint status report shall be posted on the website of the company.	Complied. Attached screen shot of compliance report published in website <b>Annexure-6</b>
18	The environmental statement for each financial year ending 31st March in Form-V is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended	Complied.

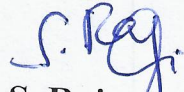


	subsequently shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF&CC by email.	
19	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/ Committee and may also be seen at Website of the Ministry and at <a href="https://parivesh.nic.in/">https://parivesh.nic.in/</a> . This shall be advertise within seven days from the date of issue of the clearance letter, at least into local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.	Complied. Two local news paper advertise is given as per condition copy is attached as a <b>Annexure-7</b>
20	The project authorities shall inform the Regional Office as well as the Ministry the date of financial closer and final approval of the project by the concerned authorities and the date of start of the project.	Noted and being complied.
21	This Environmental Clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any as may be applicable to this project.	Noted.
22	The Ministry reserves the right to stimulate additional conditions, if found necessary at subsequent stages and the project proponent cell implement all the said conditions in a	Noted.



	time bound manner. The Ministry may revoke or suspend the environmental clearance, if implementation of any of the above condition is not found satisfactory.	
23	Concealing factual data for submission of false/ fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Noted.
24	Any appeal against this environment clearance cell lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under section the 16 of the National Green Tribunal Act, 2010.	Noted.
25	The above conditions will be enforced inter-alia under the provisions of the Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act 1986 the Hazardous Waste (Management, Handling and Transboundary Movement) Rules 2016 and public liability insurance act 1991 read with subsequent amendments are therein	Noted.
26	This issues with the approval of the competent authority.	Noted.

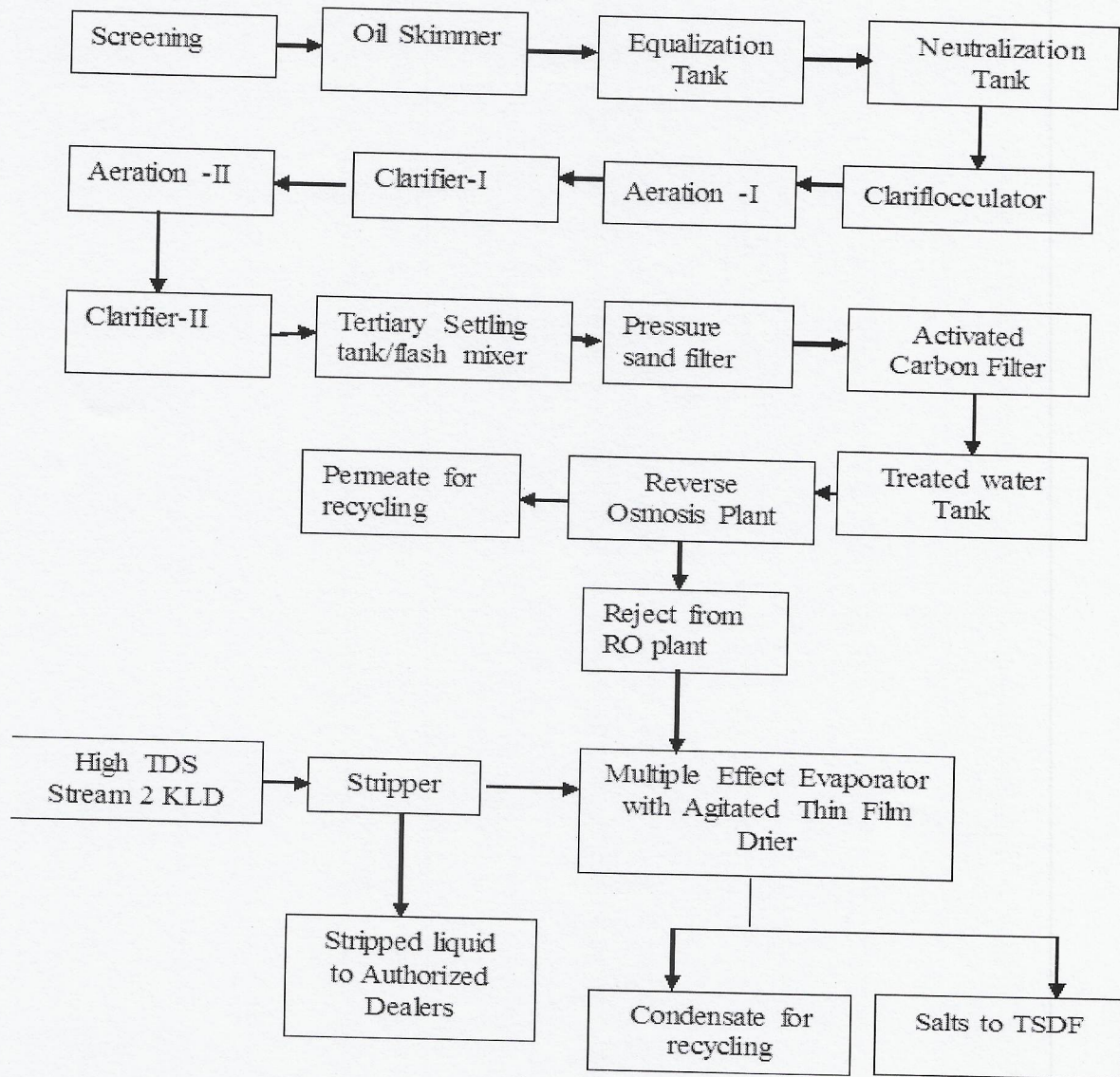
For Cipla Limited

  
S. Rajamani  
(Site Head)

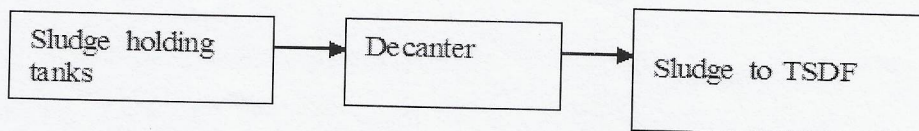


# ANNEXURE-I

## EFFLUENT TREATMENT PLANT-FLOW SCHEME



### Sludge from Clariflocculator and Clarifier





ANNEXURE-A

5.3 Water Balance Diagram (with reuse/recycle if any):

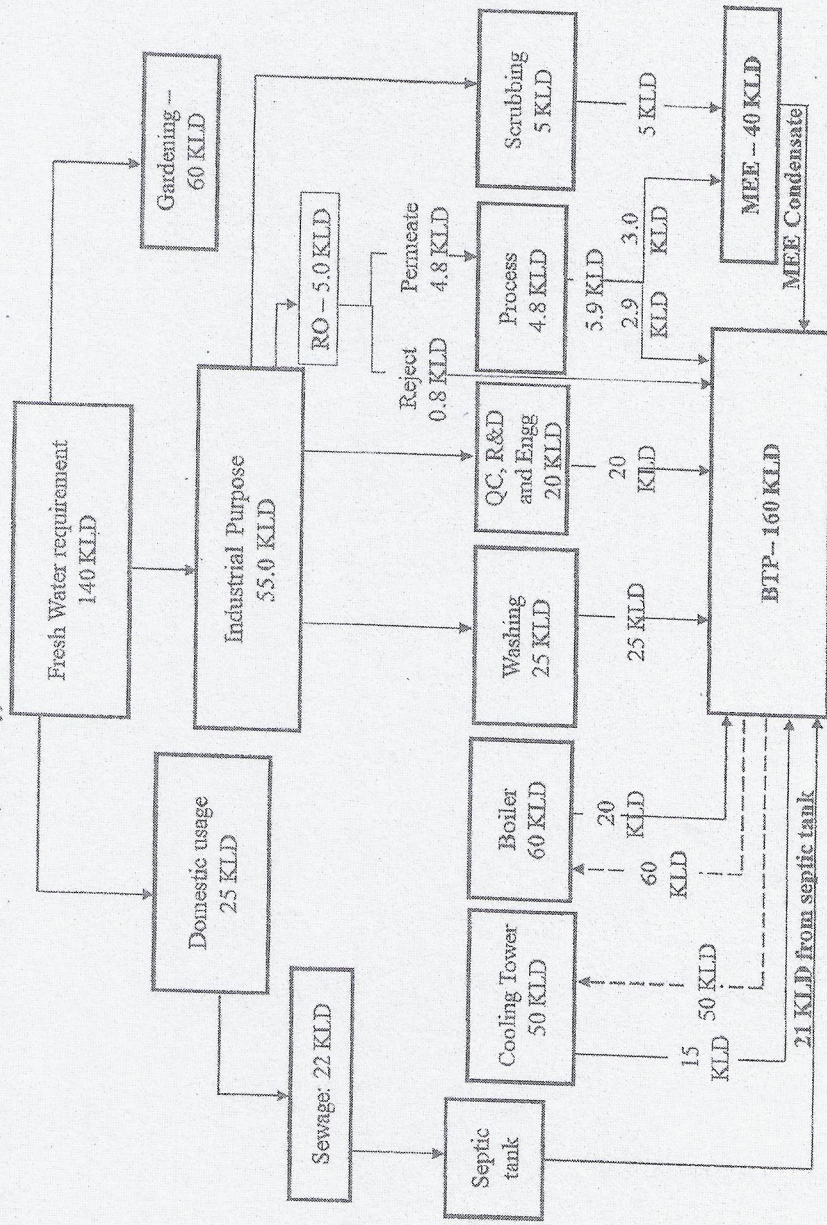
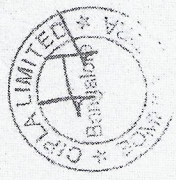


FIGURE 1: WATER BALANCE CHART





# Annexure-3 Ambient Air & Stack Analysis Report Apr- 2024- Sep-2024

Ambient Air Monitoring Near ETP (North Side)									
S.no	Parameters	Limits As per NAAQS	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average
1	Particulate Matter PM10,ug/m3	100	47.2	45.6	48.4	45.6	44.6	45.9	46.22
2	Particulate Matter PM2.5,ug/m3	60	21.2	19.6	18	16.5	15.2	16.8	17.88
3	Nitrogen Dioxide No2,ug/M3	80	17.5	15.2	17.2	18.4	15.8	16.5	16.77
4	Sulphur Dioxide So2 ug/M3	80	8.1	7.6	8.7	7.8	6.9	7.6	7.78
5	Nickel As Ni mg/m3	20	BDL	BDL	BDL	BDL	BDL	BDL	BDL
6	Lead As Pb ug/m3	1	BDL	BDL	BDL	BDL	BDL	BDL	BDL
7	Arsenic as ng/m3	6	BDL	BDL	BDL	BDL	BDL	BDL	BDL
8	carbon monoxide as co,mg/m3	4	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
9	ozone as O3 u/m3	180	10.3	9.6	9.4	8.5	8.1	8.3	9.03
10	Ammonia as Nh3,ug/m3	400	18.8	16.7	17.2	18.1	18.8	19.4	18.17
11	Benzene ug/m3	5	BDL	BDL	BDL	BDL	BDL	BDL	BDL
12	Benzo(a) pyrene,ng/m3	1	BDL	BDL	BDL	BDL	BDL	BDL	BDL

Ambient Air Monitoring Near Security gate (south side)									
S.no	Parameters	Limits As per NAAQS	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average
1	Particulate Matter PM10,ug/m3	100	48.8	45.5	46.2	43.3	42.6	43.9	45.05
2	Particulate Matter PM2.5,ug/m3	60	22.2	20.4	18.4	17.5	16.2	17.5	18.70
3	Nitrogen Dioxide No2,ug/M3	80	20.9	18.6	17.6	18.3	16.6	17.2	18.20
4	Sulphur Dioxide So2 ug/M3	80	9.4	8	8.8	8.2	7.3	7.9	8.27
5	Nickel As Ni mg/m3	20	BDL	BDL	BDL	BDL	BDL	BDL	BDL
6	Lead As Pb ug/m3	1	BDL	BDL	BDL	BDL	BDL	BDL	BDL
7	Arsenic as ng/m3	6	BDL	BDL	BDL	BDL	BDL	BDL	BDL
8	carbon monoxide as co,mg/m3	4	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
9	ozone as O3 u/m3	180	9.5	8.7	9.1	8.0	7.8	8.6	8.62
10	Ammonia as Nh3,ug/m3	400	18.8	17.4	20.1	21.5	20.2	19.4	19.57
11	Benzene ug/m3	5	BDL	BDL	BDL	BDL	BDL	BDL	BDL
12	Benzo(a) pyrene,ng/m3	1	BDL	BDL	BDL	BDL	BDL	BDL	BDL



Ambient Air Monitoring Near Api-1 (East Side)									
S.no	Parameters	Limits As per NAAQS	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average
1	Particulate Matter PM10,ug/m3	100	44.2	37.7	46.6	42.1	41.4	42.8	42.47
2	Particulate Matter PM2.5,ug/m3	60	19.1	17.1	17.4	15.4	13.9	14.6	16.25
3	Nitrogen Dioxide No2,ug/M3	80	16.9	14.7	17.2	16.4	14	17.2	16.07
4	Sulphur Dioxide So2 ug/M3	80	8.4	7.6	7.4	7.0	6.9	7.6	7.48
5	Nickel As Ni mg/m3	20	BDL	BDL	BDL	BDL	BDL	BDL	BDL
6	Lead As Pb ug/m3	1	BDL	BDL	BDL	BDL	BDL	BDL	BDL
7	Arsenic as ng/m3	6	BDL	BDL	BDL	BDL	BDL	BDL	BDL
8	carbon monoxide as co,mg/m3	4	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
9	ozone as O3 u/m3	180	9.6	10.1	9.1	8.3	8.1	8.3	8.92
10	Ammonia as Nh3,ug/m3	400	18.8	15.3	17.3	18.1	17.4	17.3	17.37
11	Benzene ug/m3	5	BDL	BDL	BDL	BDL	BDL	BDL	BDL
12	Benzo(a) pyrene,ng/m3	1	BDL	BDL	BDL	BDL	BDL	BDL	BDL
									42.47

Ambient Air Monitoring Near Boiler House (West Side)									
S.no	Parameters	Limits As per NAAQS	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average
1	Particulate Matter PM10,ug/m3	100	39.1	37.7	40.6	36.8	35.4	37.4	37.83
2	Particulate Matter PM2.5,ug/m3	60	19	17.1	19.5	17.3	16.5	18	17.90
3	Nitrogen Dioxide No2,ug/M3	80	16.8	14.7	16.3	17.5	15.8	16.5	16.27
4	Sulphur Dioxide So2 ug/M3	80	8.4	7.6	8.8	7.9	7.1	7.5	7.88
5	Nickel As Ni mg/m3	20	BDL	BDL	BDL	BDL	BDL	BDL	BDL
6	Lead As Pb ug/m3	1	BDL	BDL	BDL	BDL	BDL	BDL	BDL
7	Arsenic as ng/m3	6	BDL	BDL	BDL	BDL	BDL	BDL	BDL
8	carbon monoxide as co,mg/m3	4	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
9	ozone as O3 u/m3	180	10.6	10.1	9.4	8.8	8.3	8.6	9.30
10	Ammonia as Nh3,ug/m3	400	16	15.3	17.3	17.4	16.7	16.6	16.55
11	Benzene ug/m3	5	BDL	BDL	BDL	BDL	BDL	BDL	BDL
12	Benzo(a) pyrene,ng/m3	1	BDL	BDL	BDL	BDL	BDL	BDL	BDL



Stack Monitoring DG 1500 KVA										
S.no	Parameters	Limits As per NAAQS	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average	
1	Area of cross section of Satck,m2	NS	0.113	0.113	0.113	0.113	0.113	0.113	0.113	
2	Stack top	NS	Round	Round	Round	Round	Round	Round	Round	
3	Temperature. C	NS	175	170	175	170	166	172	171.33	
4	Satck Gas velocity ,m/s	NS	8.3	8.6	8.3	8.5	8.9	9.4	8.67	
5	Rate of Discharge of gas,Nm3/hr	NS	2291.16	2392.87	2268.55	2349.43	2482.41	2577.92	2393.72	
6	Particulate Matter mg/Nm3	75	26	27.3	28.2	25	27.2	24	26.28	
7	oxides of sulphur (so2), mg/Nm3	NS	4.86	4.73	4.59	4.6	5.07	4.4	4.71	
8	oxides of Nitrogen (No2), mg/Nm3	710	93.6	90.89	90.36	83.69	92.26	85.3	89.35	
9	carbon monoxide as co,mg/m3	150	67.5	63.75	62.5	58.75	60.0	62.5	62.50	
10	Non -Methane Hydrocarbon (NMHC),PPM	100	9.6	10.4	10.0	10.8	11.6	12.4	10.80	
Stack Monitoring 1.5 TPH Boiler Chimney										
S.no	Parameters	Limits As per NAAQS	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average	
1	Area of cross section of Satck,m2	Ns	0.196	0.196	0.196	0.196	0.196	0.196	0.196	
2	Stack top	Ns	Round	Round	Round	Round	Round	Round	Round	
3	Temperature. C	Ns	70	65	62	58	54	59	61.33	
4	Satck Gas velocity ,m/s	Ns	6.8	7.1	7.3	7.5	7.8	7.1	7.27	
5	Rate of Discharge of gas,Nm3/hr	Ns	4252.53	4476.18	4527.26	4812.36	5097.25	4526.89	4615.41	
6	Particulate Matter mg/Nm3	75	12.4	11.8	12.5	15.5	17.9	15	14.18	
7	oxides of sulphur (so2), mg/Nm3	NS	7.5	6.3	7.9	8.2	9.5	8.4	7.97	
8	oxides of Nitrogen (No2), mg/Nm3	710	10.7	9.9	8	10.9	13.4	11.5	10.73	



Stack Monitoring DG 500 KVA										
S.no	Parameters	Limits As per NAAQS	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average	
1	Area of cross section of Satck,m2	NS	0.113	0.113	0.113	0.113	0.113	0.113	0.113	0.113
2	Stack top	NS	Round	Round	Round	Round	Round	Round	Round	Round
3	Temperature. C	NS	140	135	139	134	130	130	130	134.67
4	Satck Gas velocity ,m/s	NS	8.0	8.3	8.4	8.7	9.0	8.5	8.5	8.48
5	Rate of Discharge of gas,Nm3/hr	NS	2387.6	2490	2412	2608.72	2725.46	2582.62	2582.62	2534.40
6	Particulate Matter mg/Nm3	150	37.2	36.2	33.5	34	37.8	35.2	35.2	35.65
7	oxides of sulphur (so2), mg/Nm3	NS	4	4.9	4.97	4.9	6.0	5.1	5.1	4.98
8	oxides of Nitrogen (No2), mg/Nm3	NS	38.9	21.66	24.06	20.97	22.78	18.6	18.6	24.50
9	carbon monoxide as co,mg/m3	150	46.25	43.75	45.0	47.5	50.0	52.5	52.5	47.50
10	Non -Methane Hydrocarbon (NMHC),PPM	100	8.4	9.6	10	9.6	10.4	10.8	10.8	9.80

Stack Monitoring 2.0 TPH Boiler Chimney										
S.no	Parameters	Limits As per NAAQS	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average	
1	Area of cross section of Satck,m2	Ns	0.196	0.196	0.196	0.196	0.196	0.196	0.196	0.196
2	Stack top	Ns	Round	Round	Round	Round	Round	Round	Round	Round
3	Temperature. C	Ns	75	70	73	70	65	62	62	69.17
4	Satck Gas velocity ,m/s	Ns	7.3	7.6	7.4	7.6	7.9	7.5	7.5	7.55
5	Rate of Discharge of gas,Nm3/hr	Ns	4484.82	4705.92	4542.35	4690.29	4964.04	4754.9	4754.9	4690.39
6	Particulate Matter mg/Nm3	75	11.8	12.8	16.7	16.2	18.6	15.1	15.1	15.20
7	oxides of sulphur (so2), mg/Nm3	NS	7.9	7.1	9.0	9.2	11.9	9.5	9.5	9.10
8	oxides of Nitrogen (No2), mg/Nm3	710	13.2	11.9	19.2	21.4	22.1	22.3	22.3	18.35



**Scrubber -1 (SCB-17 API-1)**

S.no	Parameters	Limits	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average
1	Area of cross section of stack, m <sup>2</sup>	NS	0.102	0.102	0.102	0.102	0.102	0.102	0.102
2	Stack Top.	NS	Round	Round	Round	Round	Round	Round	Round
3	Temperature, °C	NS	60	55	59	55	52	48	54.83
4	Stack gas velocity, m/s	NS	8.3	8.6	8.4	8.6	8.8	8.2	8.48
5	Rate of discharge of gas, Nm <sup>3</sup> /hr	NS	2782.34	2897.97	2796.47	2897.97	2992.74	2823.44	2865.16
6	Particulate Matter mg/Nm <sup>3</sup>	150	25.6	26.6	27.4	25.7	28.2	27.7	26.87
7	Oxides of Sulphur (SO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	10.9	11.3	12.6	12.7	14.1	12.1	12.28
8	Oxides of Nitrogen (NO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	25.2	28.6	32.1	29.7	38.5	28	30.35
9	Acid mist, mg/Nm <sup>3</sup>	35	5.6	6	6.3	5.7	5.8	4.9	5.72
10	Hydrogen sulphide (H <sub>2</sub> S), mg/Nm <sup>3</sup>	10	BDL	BDL	BDL	BDL	BDL	BDL	BDL

**Scrubber -2 (SCB-101 API-1)**

S.no	Parameters	Limits	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average
1	Area of cross section of stack, m <sup>2</sup>	NS	0.102	0.102	0.102	0.102	0.102	0.102	0.102
2	Stack Top.	NS	Round	Round	Round	Round	Round	Round	Round
3	Temperature, °C	NS	52	47	44	40	37	39	43.17
4	Stack gas velocity, m/s	NS	7.0	7.3	7.6	7.9	8.2	8.0	7.67
5	Rate of discharge of gas, Nm <sup>3</sup> /hr	NS	2396.4	2538.16	2628.67	2780.4	2913.91	2824.62	2680.36
6	Particulate Matter mg/Nm <sup>3</sup>	150	19.1	19	18.3	19.4	22.3	21.3	19.90
7	Oxides of Sulphur (SO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	10.9	10.8	10.4	10.9	12.6	10.4	11.00
8	Oxides of Nitrogen (NO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	38.2	33.4	32.1	29.7	38.3	34.6	34.38
9	Acid mist, mg/Nm <sup>3</sup>	35	5.6	5.1	5.7	6.4	6.8	5.3	5.82
10	Hydrogen sulphide (H <sub>2</sub> S), mg/Nm <sup>3</sup>	10	BDL	BDL	BDL	BDL	BDL	BDL	BDL



Scrubber -3 (SCB-201 API-2)										
S.no	Parameters	Limits	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average	
1	Area of cross section of stack, m <sup>2</sup>	NS	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.025
2	Stack Top.	NS	Round	Round	Round	Round	Round	Round	Round	Round
3	Temperature, °C	NS	58	53	56	52	49	40	51.33	
4	Stack gas velocity, m/s	NS	6.5	6.8	6.6	6.9	7.2	7.6	6.93	
5	Rate of discharge of gas, Nm <sup>3</sup> /hr	NS	537.28	566.94	541.64	575.14	605.74	657.78	588.58	
6	Particulate Matter mg/Nm <sup>3</sup>	150	25	27.2	29.5	25.2	26.5	28.4	26.97	
7	Oxides of Sulphur (SO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	11.4	12.1	11	11.3	12.4	11.1	11.55	
8	Oxides of Nitrogen (NO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	23	24.2	23.3	20.8	26.7	22.2	23.37	
9	Acid mist, mg/Nm <sup>3</sup>	35	6.5	6	6.3	6.8	7.2	6.7	6.58	
10	Hydrogen sulphide (H <sub>2</sub> S), mg/Nm <sup>3</sup>	10	BDL	BDL	BDL	BDL	BDL	BDL	BDL	

Scrubber -4 (SCB-202 API-2)										
S.no	Parameters	Limits	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average	
1	Area of cross section of stack, m <sup>2</sup>	NS	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.025
2	Stack Top.	NS	Round	Round	Round	Round	Round	Round	Round	Round
3	Temperature, °C	NS	45	40	43	40	37	42	41.17	
4	Stack gas velocity, m/s	NS	7.2	7.5	7.3	7.5	7.9	8.2	7.60	
5	Rate of discharge of gas, Nm <sup>3</sup> /hr	NS	617.43	649.12	625.81	646.96	688.06	702.86	655.04	
6	Particulate Matter mg/Nm <sup>3</sup>	150	18.1	21.9	26.3	25	27.6	24.8	23.95	
7	Oxides of Sulphur (SO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	12.1	11.3	12.1	11.4	12.3	11.4	11.77	
8	Oxides of Nitrogen (NO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	30.8	24.7	23.1	23.3	32.8	29.3	27.33	
9	Acid mist, mg/Nm <sup>3</sup>	35	6.1	6.7	7.2	7.5	7.9	7.4	7.13	
10	Hydrogen sulphide (H <sub>2</sub> S), mg/Nm <sup>3</sup>	10	BDL	BDL	BDL	BDL	BDL	BDL	BDL	



Scrubber -5 (SCB-203 API-2)

S.no	Parameters	Limits	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average
1	Area of cross section of stack, m <sup>2</sup>	NS	0.080	0.08	0.08	0.08	0.08	0.08	0.08
2	Stack Top.	NS							
3	Temperature, °C	NS	Round	Round	Round	Round	Round	Round	Round
4	Stack gas velocity, m/s	NS	55	50	47	44	41	38	45.83
5	Rate of discharge of gas, Nm <sup>3</sup> /hr	NS	7.3	7.6	7.2	7.4	7.8	7.2	7.42
6	Particulate Matter mg/Nm <sup>3</sup>	150	1942.16	2046.49	1956.96	2023.63	2153.4	2006.92	2021.59
7	Oxides of Sulphur (SO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	19.5	17.8	18	19.4	22.8	20.7	19.70
8	Oxides of Nitrogen (NO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	11.4	12.4	13	12.5	14.1	11.7	12.52
9	Acid mist, mg/Nm <sup>3</sup>	NS	35.1	33.6	39.8	36.3	34.3	26.1	34.20
10	Hydrogen sulphide (H <sub>2</sub> S), mg/Nm <sup>3</sup>	35	6	5.6	5.7	6.1	6.5	6.3	6.03
		10	BDL	BDL	BDL	BDL	BDL	BDL	BDL

**Scrubber -6 (SCB-204 API-2)**

S.no	Parameters	Limits	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average
1	Area of cross section of stack, m <sup>2</sup>	NS	0.038	0.038	0.038	0.038	0.038	0.038	0.038
2	Stack Top.	NS	Round	Round	Round	Round	Round	Round	Round
3	Temperature, °C	NS	48	43	40	37	35	39	40.33
4	Stack gas velocity, m/s	NS	7.8	8.1	8.3	8.5	8.7	8.1	8.25
5	Rate of discharge of gas, Nm <sup>3</sup> /hr	NS	1010.53	1062.49	1091.91	1125.29	1159.25	1065.46	1085.82
6	Particulate Matter mg/Nm <sup>3</sup>	150	23.5	22.6	26	24.5	28	26.6	25.20
7	Oxides of Sulphur (SO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	11.9	12.7	12.6	13	14.4	12.1	12.78
8	Oxides of Nitrogen (NO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	19.7	22.9	24.9	26.3	32.8	28.5	25.85
9	Acid mist, mg/Nm <sup>3</sup>	35	6.8	6.3	6	7.2	7.2	7.1	6.77
10	Hydrogen sulphide (H <sub>2</sub> S), mg/Nm <sup>3</sup>	10	BDL	BDL	BDL	BDL	BDL	BDL	BDL







Scrubber -9 (SCB-207 API-2)

S.no	Parameters	Limits	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average
1	Area of cross section of stack, m <sup>2</sup>	NS	0.042	0.042	0.042	0.042	0.042	0.042	0.042
2	Stack Top.	NS	Round	Round	Round	Round	Round	Round	Round
3	Temperature, °C	NS	58	53	47	44	40	39	46.83
4	Stack gas velocity, m/s	NS	7.2	7.5	7.7	7.9	8.3	7.8	7.73
5	Rate of discharge of gas, Nm <sup>3</sup> /hr	NS	996.55	1047.04	1095.11	1134.19	1206.85	1137.78	1102.92
6	Particulate Matter mg/Nm <sup>3</sup>	150	25.3	26.7	24.5	24	26.4	23.3	25.03
7	Oxides of Sulphur (SO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	13	12.9	12.7	13	14.8	12.1	13.08
8	Oxides of Nitrogen (NO <sub>2</sub> ), mg/Nm <sup>3</sup>	NS	31.9	29.8	29.8	34.7	38.4	28.4	32.17
9	Acid mist, mg/Nm <sup>3</sup>	35	7.5	7	6.7	7.2	7.6	7.1	7.18
10	Hydrogen sulphide (H <sub>2</sub> S), mg/Nm <sup>3</sup>	10	BDL	BDL	BDL	BDL	BDL	BDL	BDL



ETP RO Permeate Water										
S.no	Parameters	Limits As per KSPCB	Apr-24	May-24	Jun-24	July-24	Aug-24	Sep-24	Average	
1	pH	6.0 – 8.5	7.4	7.1	7.4	7.2	7.3	7.6	7.33	
2	Total Suspended Solids, mg/L	Max 100	8.5	<1.0	<1.0	<1.0	<1.0	<1.0	8.50	
3	Chromium as Cr, mg/L	Max 0.1	BDL	BDL	BDL	BDL	BDL	BDL	BDL	
4	Mercury as Hg, mg/L	Max 0.01	BDL	BDL	BDL	BDL	BDL	BDL	BDL	
5	Cyanide as CN, mg/L	Max 0.1	Absent	Absent	Absent	Absent	Absent	Absent	Absent	
6	Lead as Pb, mg/L	Max 0.1	BDL	BDL	BDL	BDL	BDL	BDL	BDL	
7	Arsenic as As, mg/L	Max 0.2	BDL	BDL	BDL	BDL	BDL	BDL	BDL	
8	Phenolic compounds as C <sub>6</sub> H <sub>5</sub> OH, mg/L	Max 1.0	Absent	Absent	Absent	Absent	Absent	Absent	0.00	
9	Biochemical oxygen demand (3 days @ 27°C), mg/L	Max 30	14.3	BDL	BDL	BDL	BDL	BDL	14.30	
10	Oil & Grease, mg/L	Max 10	4.2	BDL	BDL	BDL	BDL	BDL	4.20	
11	Phosphates as P, mg/L	Max 1.0	BDL	BDL	BDL	BDL	BDL	BDL	BDL	
12	Sulphide as S, mg/L	2	2.8	BDL	BDL	BDL	BDL	BDL	BDL	
13	Bioassay	90% survival of fish after 96 hours in 100%	90% survival of fish after 96 hours in 100%	90% survival of fish after 96 hours in 100%	90% survival of fish after 96 hours in 100%	90% survival of fish after 96 hours in 100%	90% survival of fish after 96 hours in 100%	90% survival of fish after 96 hours in 100%	90% survival of fish after 96 hours in 100%	





# TEJUS ENTERPRISES

## TESTING LABORATORY DIVISION

Recognised under the E(P) Act 1986 by CPCB (MoEF& CC) Govt. of India.  
ISO/IEC 17025:2017 Accredited Testing Laboratory by NABL vide certificate Number TC-13072

ISO 45001:2018 & ISO 9001:2015 Certified Laboratory

#2, Prasannahalli Road, Near Horticulture Dept., Akkupete, Devanahalli, Bengaluru Rural Dist.-562110

Tel: 080 29560080, Email: info@tejusehs.com, tejus372@tejusehs.com.



TC-13072

### TEST REPORT

TETLD/F/MR/17

#### Analysis Report of Noise Level

ULR No	TC1307224000008040F	Report No	2024/09415		
Customer Detail		Date			
M/s. CIPLA LIMITED., Plot No. 285, 286 and 287, KIADB IV Phase Bommasandra-Jigani Link Road, Bommasandra Industrial Area, Bangalore-560105.		Sampling	27/05/2024		
		Sample Receipt	28/05/2024		
		Start of Analysis	01/06/2024		
		End of Analysis	01/06/2024		
		Issue of Report	07/06/2024		
Sample Detail					
Particular of Source of Sample	Noise Level	Sampling On	Day Time		
Method of Sampling	IS 9989	Sample Condition on receipt	NA		
Sampler Specification					
Sampler Detail		Calibration Detail			
SL No	Sampler	Make	Sampler SL No	Date	Due Date
1	SLM	Maxtech	SL-36	18/10/2023	17/10/2024
Analysis Detail					
SL No	Sample Code	Location	Leq dB(A)	Standard Limit	
1	TETLD/2024/05/02753	Near Security Main Gate	69.3	75.0 dB(A) Day Time	
2	TETLD/2024/05/02754	Near ETP area	68.3	75.0 dB(A) Day Time	
3	TETLD/2024/05/02755	Near Boiler area	70.9	75.0 dB(A) Day Time	
4	TETLD/2024/05/02756	Near Scrap Yard	68.9	75.0 dB(A) Day Time	
INFERENCE		As per standards, the above tested results are within the limits.			

#### Note:

1. Day time can be reckoned between 6 a.m to 10 p.m
2. Night time can be reckoned between 10 p.m to 6 a.m
3. A "decibel" is a unit in which noise is measured



\*\* End of the Report \*\*

*Mhe*  
Authorized Signatory (Chemical)  
(Meghashree M)  
Technical Manager

#### Terms and Conditions:

1. The laboratory shall be responsible for all the information provided in the report, except when information is provided by the customer
2. When the information is supplied by the customer and can affect the validity of results
3. Samples which are degradable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified
4. Report shall not be reproduced except in full without approval of the laboratory can provide assurance that parts of a report are not taken out of context
5. This test report is subjected to Indian jurisdiction only
6. Where the laboratory has not been responsible for the sampling stage (e.g. the sample has been provided by the customer), that the results apply to the sample as received
7. Results relates only to the tested sample





# TEJUS ENTERPRISES

## TESTING LABORATORY DIVISION

Recognised under the E(P) Act 1986 by CPCB (MoEF & CC) Govt. of India.

ISO/IEC 17025:2017 Accredited Testing Laboratory by NABL vide certificate Number TC-13072

ISO 45001:2018 & ISO 9001:2015 Certified Laboratory

#2, Prasannahalli Road, Near Horticulture Dept., Akkupete, Devanahalli, Bengaluru Rural Dist.-562110

Tel: 080 29560080, Email: info@tejusehs.com, tejus372@tejusehs.com.



TC-13072

### TEST REPORT

TETLD/F/MR/17

#### Analysis Report of Noise Level

ULR No	TC1307224000008041F	Report No	2024/09416		
Customer Detail		Date			
M/s. CIPLA LIMITED., Plot No. 285, 286 and 287, KIADB IV Phase Bommasandra-Jigani Link Road, Bommasandra Industrial Area, Bangalore-560105.		Sampling	27/05/2024		
		Sample Receipt	28/05/2024		
		Start of Analysis	29/05/2024		
		End of Analysis	29/05/2024		
		Issue of Report	07/06/2024		
Sample Detail					
Particular of Source of Sample	Noise Level	Sampling On	Night Time		
Method of Sampling	IS 9989	Sample Condition on receipt	NA		
Sampler Specification					
Sampler Detail		Calibration Detail			
Sl. No	Sampler	Make	Sampler Sl. No	Date	Due Date
1	SLM	Maxtech	SL-36	18/10/2023	17/10/2024
Analysis Detail					
Sl. No	Sample Code	Location	Leq dB(A)	Standard Limit	
1	TETLD/2024/05/02757	Near Security Main Gate	65.9	70.0 dB(A) Night Time	
2	TETLD/2024/05/02758	Near ETP area	64.2	70.0 dB(A) Night Time	
3	TETLD/2024/05/02759	Near Boiler area	68.2	70.0 dB(A) Night Time	
4	TETLD/2024/05/02760	Near Scrap Yard	63.2	70.0 dB(A) Night Time	
INFERENCE	As per standards, the above tested results are within the limits.				

#### Note:

1. Day time can be reckoned between 6 a.m to 10 p.m
2. Night time can be reckoned between 10 p.m to 6 a.m
3. A "decibel" is a unit in which noise is measured



\*\* End of the Report \*\*

Authorized Signatory (Chemical)  
(Meghashree M)  
Technical Manager

#### Terms and Conditions:

1. The laboratory shall be responsible for all the information provided in the report, except when information is provided by the customer
2. When the information is supplied by the customer and can affect the validity of results
3. Samples which are degradable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified
4. Report shall not be reproduced except in full without approval of the laboratory can provide assurance that parts of a report are not taken out of context
5. This test report is subjected to Indian jurisdiction only
6. Where the laboratory has not been responsible for the sampling stage (e.g. the sample has been provided by the customer), that the results apply to the sample as received
7. Results relates only to the tested sample





# TEJUS ENTERPRISES

## TESTING LABORATORY DIVISION

Recognised under the E(P) Act 1986 by CPCB (MoEF& CC) Govt. of India.

ISO/IEC 17025:2017 Accredited Testing Laboratory by NABL vide certificate Number TC-13072

ISO 45001:2018 & ISO 9001:2015 Certified Laboratory

#2, Prasannahalli Road, Near Horticulture Dept., Akkupete, Devanahalli, Bengaluru Rural Dist.-562110

Tel: 080 29560080, Email: info@tejusehs.com, tejus372@tejusehs.com.



TC-13072

### TEST REPORT

TETLD/FMR/

#### Analysis Report of Noise Level

ULR No	TC1307224000009478F	Report No	2024/11140		
Customer Detail		Date			
M/s. CIPLA LIMITED., Plot No. 285, 286 and 287, KIADB IV Phase Bommasandra-Jigani Link Road, Bommasandra Industrial Area, Bangalore-560105.		Sampling	29/06/2024		
		Sample Receipt	30/06/2024		
		Start of Analysis	01/07/2024		
		End of Analysis	01/07/2024		
		Issue of Report	05/07/2024		
Sample Detail					
Particular of Source of Sample	Noise Level	Sampling On	Day Time		
Method of Sampling	IS 9989	Sample Condition on receipt	NA		
Sampler Specification					
Sampler Detail		Calibration Detail			
Sl. No	Sampler	Make	Sampler Sl. No	Date	Due Date
1	SLM	Maxtech	SL-36	18/10/2023	17/10/2024
Analysis Detail					
Sl. No	Sample Code	Location	Leq dB(A)	Standard Limit	
1	TETLD/2024/06/02741	Near Security Main Gate	69.7	75.0 dB(A) Day Time	
2	TETLD/2024/06/02742	Near ETP area	68.5	75.0 dB(A) Day Time	
3	TETLD/2024/06/02743	Near Boiler area	70.8	75.0 dB(A) Day Time	
4	TETLD/2024/06/02744	Near Scrap Yard	65	75.0 dB(A) Day Time	
INFERENCE	As per standards, the above tested results are within the limits.				

#### Note:

1. Day time can be reckoned between 6 a.m to 10 p.m
2. Night time can be reckoned between 10 p.m to 6 a.m
3. A "decibel" is a unit in which noise is measured



\*\* End of the Report \*\*

Authorized Signatory (Chemical)  
(Meghashree N)  
Technical Manager

#### Terms and Conditions:

1. The laboratory shall be responsible for all the information provided in the report, except when information is provided by the customer
2. When the information is supplied by the customer and can affect the validity of results
3. Samples which are degradable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified
4. Report shall not be reproduced except in full without approval of the laboratory can provide assurance that parts of a report are not taken out of context
5. This test report is subjected to Indian jurisdiction only
6. Where the laboratory has not been responsible for the sampling stage (e.g. the sample has been provided by the customer), that the results apply to the sample as received
7. Results relates only to the tested sample





# TEJUS ENTERPRISES

## TESTING LABORATORY DIVISION

Recognised under the E(P) Act 1986 by CPCB (MoEF & CC) Govt. of India.  
ISO/IEC 17025:2017 Accredited Testing Laboratory by NABL vide certificate Number TC-13072  
ISO 45001:2018 & ISO 9001:2015 Certified Laboratory

#2, Prasannahalli Road, Near Horticulture Dept., Akkupete, Devanahalli, Bengaluru Rural Dist.-562110  
Tel: 080 29560080, Email: info@tejusehs.com, tejus372@tejusehs.com.



TC-13072

### TEST REPORT

TETLD/F/MR/17

#### Analysis Report of Noise Level

ULR No	TC1307224000009479F	Report No	2024/11141		
Customer Detail		Date			
M/s. CIPLA LIMITED., Plot No. 285, 286 and 287, KIADB IV Phase Bommasandra-Jigani Link Road, Bommasandra Industrial Area, Bangalore-560105.		Sampling	29/06/2024		
		Sample Receipt	30/06/2024		
		Start of Analysis	01/07/2024		
		End of Analysis	01/07/2024		
		Issue of Report	05/07/2024		
Sample Detail					
Particular of Source of Sample	Noise Level	Sampling On	Night Time		
Method of Sampling	IS 9989	Sample Condition on receipt	NA		
Sampler Specification					
Sampler Detail		Calibration Detail			
Sl. No	Sampler	Make	Sampler Sl. No	Date	Due Date
1	SLM	Maxtech	SL-36	18/10/2023	17/10/2024
Analysis Detail					
Sl. No	Sample Code	Location	Leq dB(A)	Standard Limit	
1	TETLD/2024/06/02745	Near Security Main Gate	59.4	70.0 dB(A) Night Time	
2	TETLD/2024/06/02746	Near ETP area	57.1	75.0 dB(A) Day Time	
3	TETLD/2024/06/02747	Near Boiler area	60	70.0 dB(A) Night Time	
4	TETLD/2024/06/02748	Near Scrap Yard	55.2	70.0 dB(A) Night Time	
INFERENCE		As per standards, the above tested results are within the limits.			

#### Note:

1. Day time can be reckoned between 6 a.m to 10 p.m
2. Night time can be reckoned between 10 p.m to 6 a.m
3. A "decibel" is a unit in which noise is measured



\*\* End of the Report \*\*

Authorized Signatory (Chemical)  
(Meghashree M)  
Technical Manager

#### Terms and Conditions:

1. The laboratory shall be responsible for all the information provided in the report, except when information is provided by the customer
2. When the information is supplied by the customer and can affect the validity of results
3. Samples which are degradable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified
4. Report shall not be reproduced except in full without approval of the laboratory can provide assurance that parts of a report are not taken out of context
5. This test report is subjected to Indian jurisdiction only
6. Where the laboratory has not been responsible for the sampling stage (e.g. the sample has been provided by the customer), that the results apply to the sample as received
7. Results relates only to the tested sample





# TEJUS ENTERPRISES

## TESTING LABORATORY DIVISION

Recognised under the E(P) Act 1986 by CPCB (MoEF & CC) Govt. of India.  
ISO/IEC 17025:2017 Accredited Testing Laboratory by NABL vide certificate Number TC-13072  
ISO 45001:2018 & ISO 9001:2015 Certified Laboratory



#2, Prasannahalli Road, Near Horticulture Dept., Akkupete, Devanahalli, Bengaluru Rural Dist.-562110  
Tel: 080 29560080, Email: info@tejusehs.com, tejus372@tejusehs.com.

### TEST REPORT

TETLD/F/MR/17

#### Analysis Report of Noise Level

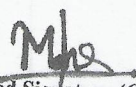
ULR No	TC1307224000012340F	Report No	2024/14529		
<b>Customer Detail</b>		<b>Date</b>			
M/s. CIPLA LIMITED., Plot No. 285, 286 and 287, KIADB IV Phase Bommasandra-Jigani Link Road, Bommasandra Industrial Area, Bangalore-560105.		Sampling	24/07/2024		
		Sample Receipt	25/07/2024		
		Start of Analysis	26/07/2024		
		End of Analysis	26/07/2024		
		Issue of Report	02/08/2024		
<b>Sample Detail</b>					
Particular of Source of Sample	Noise Level	Sampling On	Day Time		
Method of Sampling	IS 9989	Sample Condition on receipt	NA		
<b>Sampler Specification</b>					
<b>Sampler Detail</b>		<b>Calibration Detail</b>			
Sl. No	Sampler	Make	Sampler Sl. No	Date	Due Date
1	SLM	Maxtech	SL-36	18/10/2023	17/10/2024
<b>Analysis Detail</b>					
Sl. No	Sample Code	Location	Leq dB(A)	Standard Limit	
1	TETLD/2024/07/02676	Near Security Main Gate	70.9	75.0 dB(A) Day Time	
2	TETLD/2024/07/02677	Near ETP area	72	75.0 dB(A) Day Time	
3	TETLD/2024/07/02678	Near Boiler area	73	75.0 dB(A) Day Time	
4	TETLD/2024/07/02679	Near Scrap Yard	67.2	75.0 dB(A) Day Time	
<b>INFERENCE</b>		As per standards, the above tested results are within the limits.			

#### Note:

1. Day time can be reckoned between 6 a.m to 10 p.m
2. Night time can be reckoned between 10 p.m to 6 a.m
3. A "decibel" is a unit in which noise is measured



\*\* End of the Report \*\*

  
Authorized Signatory (Chemical)  
(Meghashree M)  
Technical Manager

#### Terms and Conditions:

1. The laboratory shall be responsible for all the information provided in the report, except when information is provided by the customer
2. When the information is supplied by the customer and can affect the validity of results
3. Samples which are degradable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified
4. Report shall not be reproduced except in full without approval of the laboratory can provide assurance that parts of a report are not taken out of context
5. This test report is subjected to Indian jurisdiction only
6. Where the laboratory has not been responsible for the sampling stage (e.g. the sample has been provided by the customer), that the results apply to the sample as received
7. Results relates only to the tested sample





# TEJUS ENTERPRISES

## TESTING LABORATORY DIVISION

Recognised under the E(P) Act 1986 by CPCB (MoEF & CC) Govt. of India.

ISO/IEC 17025:2017 Accredited Testing Laboratory by NABL vide certificate Number TC-13072

ISO 45001:2018 & ISO 9001:2015 Certified Laboratory

#2, Prasannahalli Road, Near Horticulture Dept., Akkupete, Devanahalli, Bengaluru Rural Dist.-562110

Tel: 080 29560080, Email: info@tejusehs.com, tejus372@tejusehs.com.



TC-13072

### TEST REPORT

TETLD/F/MR/17

#### Analysis Report of Noise Level

ULR No	TC1307224000012341F	Report No	2024/14530		
Customer Detail		Date			
M/s. CIPLA LIMITED., Plot No. 285, 286 and 287, KIADB IV Phase Bommasandra-Jigani Link Road, Bommasandra Industrial Area, Bangalore-560105.		Sampling	24/07/2024		
		Sample Receipt	25/07/2024		
		Start of Analysis	26/07/2024		
		End of Analysis	26/07/2024		
		Issue of Report	02/08/2024		
Sample Detail					
Particular of Source of Sample	Noise Level	Sampling On	Night Time		
Method of Sampling	IS 9989	Sample Condition on receipt	NA		
Sampler Specification					
Sampler Detail		Calibration Detail			
Sl. No	Sampler	Make	Sampler Sl. No	Date	Due Date
1	SLM	Maxtech	SL-36	18/10/2023	17/10/2024
Analysis Detail					
Sl. No	Sample Code	Location	Leq dB(A)	Standard Limit	
1	TETLD/2024/07/02680	Near Security Main Gate	60	70.0 dB(A) Night Time	
2	TETLD/2024/07/02681	Near ETP area	62.1	70.0 dB(A) Night Time	
3	TETLD/2024/07/02682	Near Boiler area	63.6	70.0 dB(A) Night Time	
4	TETLD/2024/07/02683	Near Scrap Yard	58.2	70.0 dB(A) Night Time	
INFERENCE		As per standards, the above tested results are within the limits.			

#### Note:

1. Day time can be reckoned between 6 a.m to 10 p.m
2. Night time can be reckoned between 10 p.m to 6 a.m
3. A "decibel" is a unit in which noise is measured



\*\* End of the Report \*\*

*Mhs*  
Authorized Signatory (Chemical)  
(Meghashree M)  
Technical Manager

#### Terms and Conditions:

1. The laboratory shall be responsible for all the information provided in the report, except when information is provided by the customer
2. When the information is supplied by the customer and can affect the validity of results
3. Samples which are degradable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified
4. Report shall not be reproduced except in full without approval of the laboratory can provide assurance that parts of a report are not taken out of context
5. This test report is subjected to Indian jurisdiction only
6. Where the laboratory has not been responsible for the sampling stage (e.g. the sample has been provided by the customer), that the results apply to the sample as received
7. Results relates only to the tested sample





# TEJUS ENTERPRISES

## TESTING LABORATORY DIVISION

Recognised under the E(P) Act 1986 by CPCB (MoEF& CC) Govt. of India.  
ISO/IEC 17025:2017 Accredited Testing Laboratory by NABL vide certificate Number TC-13072  
ISO 45001:2018 & ISO 9001:2015 Certified Laboratory



#2, Silicon Valley Layout, Prasannahalli Road, Near Horticulture Dept., Akkupete, Devanahalli, Bengaluru Rural Dist.-562110  
Tel: 080 29560080, Email: info@tejusehs.com, tejus372@tejusehs.com.

### TEST REPORT

TETLD/F/MR/17

#### Analysis Report of Noise Level

ULR No	TC1307224000014728F	Report No	2024/17263		
Customer Detail		Date			
M/s. CIPLA LIMITED., Plot No. 285, 286 and 287, KIADB IV Phase Bommasandra-Jigani Link Road, Bommasandra Industrial Area, Bangalore-560105.		Sampling	27/08/2024		
		Sample Receipt	28/08/2024		
		Start of Analysis	29/08/2024		
		End of Analysis	29/08/2024		
		Issue of Report	05/09/2024		
Sample Detail					
Particular of Source of Sample	Noise Level	Sampling On	Day Time		
Method of Sampling	IS 9989	Sample Condition on receipt	NA		
Sampler Specification					
Sampler Detail		Calibration Detail			
Sl. No	Sampler	Make	Sampler Sl. No	Date	Due Date
1	SLM	Maxtech	SL-36	18/10/2023	17/10/2024
Analysis Detail					
Sl. No	Sample Code	Location	Leq dB(A)	Standard Limit	
1	TETLD/2024/08/02591	Near Security Main Gate	68.9	75.0 dB(A) Day Time	
2	TETLD/2024/08/02592	Near ETP area	66.4	75.0 dB(A) Day Time	
3	TETLD/2024/08/02593	Near Boiler area	69.2	75.0 dB(A) Day Time	
4	TETLD/2024/08/02594	Near Scrap Yard	71.6	75.0 dB(A) Day Time	
INFERENCE		As per standards, the above tested results are within the limits.			

#### Note:

1. Day time can be reckoned between 6 a.m to 10 p.m
2. Night time can be reckoned between 10 p.m to 6 a.m
3. A "decibel" is a unit in which noise is measured



\*\* End of the Report \*\*

Authorized Signatory (Chemical)  
(Meghashree M)

#### Terms and Conditions:

1. The laboratory shall be responsible for all the information provided in the report, except when information is provided by the customer
2. When the information is supplied by the customer and can affect the validity of results
3. Samples which are degradable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified
4. Report shall not be reproduced except in full without approval of the laboratory can provide assurance that parts of a report are not taken out of context
5. This test report is subjected to Indian jurisdiction only
6. Where the laboratory has not been responsible for the sampling stage (e.g. the sample has been provided by the customer), that the results apply to the sample as received
7. Results relates only to the tested sample





# TEJUS ENTERPRISES

## TESTING LABORATORY DIVISION

Recognised under the E(P) Act 1986 by CPCB (MoEF & CC) Govt. of India.  
ISO/IEC 17025:2017 Accredited Testing Laboratory by NABL vide certificate Number TC-13072  
ISO 45001:2018 & ISO 9001:2015 Certified Laboratory



#2, Silicon Valley Layout, Prasannahalli Road, Near Horticulture Dept., Akkupete, Devanahalli, Bengaluru Rural Dist.-562110  
Tel: 080 29560080, Email: info@tejusehs.com, tejus372@tejusehs.com.

### TEST REPORT

TETLD/F/MR/17

#### Analysis Report of Noise Level

ULR No	TC1307224000014729F	Report No	2024/17264		
Customer Detail		Date			
M/s. CIPLA LIMITED., Plot No. 285, 286 and 287, KIADB IV Phase Bommasandra-Jigani Link Road, Bommasandra Industrial Area, Bangalore-560105.		Sampling	27/08/2024		
		Sample Receipt	28/08/2024		
		Start of Analysis	29/08/2024		
		End of Analysis	29/08/2024		
		Issue of Report	05/09/2024		
Sample Detail					
Particular of Source of Sample	Noise Level	Sampling On	Night Time		
Method of Sampling	IS 9989	Sample Condition on receipt	NA		
Sampler Specification					
Sampler Detail		Calibration Detail			
Sl. No	Sampler	Make	Sampler Sl. No	Date	Due Date
1	SLM	Maxtech	SL-36	18/10/2023	17/10/2024
Analysis Detail					
Sl. No	Sample Code	Location	Leq dB(A)	Standard Limit	
1	TETLD/2024/08/02595	Near Security Main Gate	59.8	70.0 dB(A) Night Time	
2	TETLD/2024/08/02596	Near ETP area	61.6	70.0 dB(A) Night Time	
3	TETLD/2024/08/02597	Near Boiler area	63	70.0 dB(A) Night Time	
4	TETLD/2024/08/02598	Near Scrap Yard	62.9	70.0 dB(A) Night Time	
INFERENCE		As per standards, the above tested results are within the limits.			

#### Note:

1. Day time can be reckoned between 6 a.m to 10 p.m
2. Night time can be reckoned between 10 p.m to 6 a.m
3. A "decibel" is a unit in which noise is measured



\*\* End of the Report \*\*

Authorized Signatory (Chemical)  
(Meghashree M)

#### Terms and Conditions:

1. The laboratory shall be responsible for all the information provided in the report, except when information is provided by the customer
2. When the information is supplied by the customer and can affect the validity of results
3. Samples which are degradable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified
4. Report shall not be reproduced except in full without approval of the laboratory can provide assurance that parts of a report are not taken out of context
5. This test report is subjected to Indian jurisdiction only
6. Where the laboratory has not been responsible for the sampling stage (e.g. the sample has been provided by the customer), that the results apply to the sample as received
7. Results relates only to the tested sample





# TEJUS ENTERPRISES

## TESTING LABORATORY DIVISION

Recognised under the E(P) Act 1986 by CPCB (MoEF & CC) Govt. of India.  
ISO/IEC 17025:2017 Accredited Testing Laboratory by NABL vide certificate Number TC-13072  
ISO 45001:2018 & ISO 9001:2015 Certified Laboratory



#2, Silicon Valley Layout, Prasannahalli Road, Near Horticulture Dept., Akkupete, Devanahalli, Bengaluru Rural Dist.-562110  
Tel: 080 29560080, Email: info@tejusehs.com, tejus372@tejusehs.com.

### TEST REPORT

TETLD/F/MR/17

#### Analysis Report of Noise Level

ULR No	TC1307224000017154F	Report No	2024/19989		
Customer Detail		Date			
M/s. CIPLA LIMITED., Plot No. 285, 286 and 287, KIADB IV Phase Bommasandra-Jigani Link Road, Bommasandra Industrial Area, Bangalore-560105.		Sampling	25/09/2024		
		Sample Receipt	26/09/2024		
		Start of Analysis	27/09/2024		
		End of Analysis	27/09/2024		
		Issue of Report	03/10/2024		
Sample Detail					
Particular of Source of Sample	Noise Level	Sampling On	Day Time		
Method of Sampling	IS 9989	Sample Condition on receipt	NA		
Sampler Specification					
Sampler Detail		Calibration Detail			
Sl. No	Sampler	Make	Sampler Sl. No	Date	Due Date
1	SLM	Maxtech	SL-36	18/10/2023	17/10/2024
Analysis Detail					
Sl. No	Sample Code	Location	Leq dB(A)	Standard Limit	
1	TETLD/2024/09/02589	Near Security Main Gate	70.7	75.0 dB(A) Day Time	
2	TETLD/2024/09/02590	Near ETP area	68	75.0 dB(A) Day Time	
3	TETLD/2024/09/02591	Near Boiler area	70.6	75.0 dB(A) Day Time	
4	TETLD/2024/09/02592	Near Scrap Yard	69.4	75.0 dB(A) Day Time	
INFERENCE	As per standards, the above tested results are within the limits.				

#### Note:

1. Day time can be reckoned between 6 a.m to 10 p.m
2. Night time can be reckoned between 10 p.m to 6 a.m
3. A "decibel" is a unit in which noise is measured



\*\* End of the Report \*\*

Authorized Signatory (Chemical)  
(Meghashree M)

#### Terms and Conditions:

1. The laboratory shall be responsible for all the information provided in the report, except when information is provided by the customer
2. When the information is supplied by the customer and can affect the validity of results
3. Samples which are degradable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified
4. Report shall not be reproduced except in full without approval of the laboratory can provide assurance that parts of a report are not taken out of context
5. This test report is subjected to Indian jurisdiction only
6. Where the laboratory has not been responsible for the sampling stage (e.g. the sample has been provided by the customer), that the results apply to the sample as received
7. Results relates only to the tested sample





# TEJUS ENTERPRISES

## TESTING LABORATORY DIVISION

Recognised under the E(P) Act 1986 by CPCB (MoEF& CC) Govt. of India.  
ISO/IEC 17025:2017 Accredited Testing Laboratory by NABL vide certificate Number TC-13072  
ISO 45001:2018 & ISO 9001:2015 Certified Laboratory



#2, Silicon Valley Layout, Prasannahalli Road, Near Horticulture Dept., Akkupete, Devanahalli, Bengaluru Rural Dist.-562110  
Tel: 080 29560080, Email: info@tejusehs.com, tejus372@tejusehs.com.

TETLD/F/MR/17

### TEST REPORT

#### Analysis Report of Noise Level

ULR No	TC1307224000017155F			Report No	2024/19990
Customer Detail				Date	
M/s. CIPLA LIMITED., Plot No. 285, 286 and 287, KIADB IV Phase Bommasandra-Jigani Link Road, Bommasandra Industrial Area, Bangalore-560105.				Sampling	25/09/2024
				Sample Receipt	26/09/2024
				Start of Analysis	27/09/2024
				End of Analysis	27/09/2024
				Issue of Report	03/10/2024
Sample Detail					
Particular of Source of Sample		Noise Level		Sampling On	Night Time
Method of Sampling		IS 9989		Sample Condition on receipt	NA
Sampler Specification					
Sampler Detail				Calibration Detail	
Sl. No	Sampler	Make	Sampler Sl. No	Date	Due Date
1	SLM	Maxtech	SL-36	18/10/2023	17/10/2024
Analysis Detail					
Sl. No	Sample Code	Location	Leq dB(A)	Standard Limit	
1	TETLD/2024/09/02593	Near Security Main Gate	67.5	70.0 dB(A) Night Time	
2	TETLD/2024/09/02594	Near ETP area	65.1	70.0 dB(A) NightTime	
3	TETLD/2024/09/02595	Near Boiler area	66.7	70.0 dB(A) Night Time	
4	TETLD/2024/09/02596	Near Scrap Yard	67.1	70.0 dB(A) Night Time	
INFERENCE		As per standards, the above tested results are within the limits.			

#### Note:

1. Day time can be reckoned between 6 a.m to 10 p.m
2. Night time can be reckoned between 10 p.m to 6 a.m
3. A "decibel" is a unit in which noise is measured



\*\* End of the Report \*\*

*Mhs*  
Authorized Signatory (Chemica  
(Meghashree N.

#### Terms and Conditions:

1. The laboratory shall be responsible for all the information provided in the report, except when information is provided by the customer
2. When the information is supplied by the customer and can affect the validity of results
3. Samples which are degradable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified
4. Report shall not be reproduced except in full without approval of the laboratory can provide assurance that parts of a report are not taken out of context
5. This test report is subjected to Indian jurisdiction only
6. Where the laboratory has not been responsible for the sampling stage (e.g. the sample has been provided by the customer), that the results apply to the sample as received
7. Results relates only to the tested sample



ANNEXURE-V

**Cipla**

No: CIP/PCB/2021/06/04

Date: 04.06.2021

To

The Chief officer

Jigani-Town Municipal Council

Jigani-Anekal taluk

Bangalore-560105

Respected Sir

Sub: intimation of Environmental clearance (EC) By MOEF to Cipla Bommasandra.

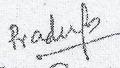
With reference to the above subject we are glade to inform u that, we have received environmental clearance of change product mix of the unit was accorded by MOEF impact assessment division on 22 April 2020 vide letter No:F.No J-11011/382/2019-IA-II (I)] subsequently amendment letter is received on 9th December 2020. environmental clearance copy attached with same letter. this is for kind perusal.

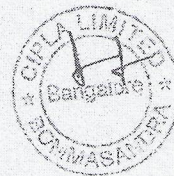
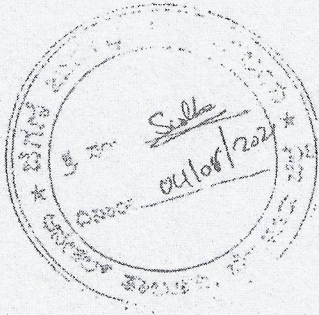
Kindly acknowledge the receipt of the same.

Thanking you

Sincerely Yours

For Cipla Limited

  
Pradeep Gupta  
(Site Head)



**Cipla Ltd.**

100% EOU, Plot No 285, 286 & 287, Bommasandra-Jigani Link Road Industrial Area, KIADB 4th Phase, Jigani Post, Bangalore - 560 105.  
P -91 80 22059200 F -91 80 22059220 E-Mail adminbms@cipla.com

Regd. Office - Cipla House, Peninsula Business Park, Ganpatrao Kadam Marg, Lower Parel, Mumbai 400013, India  
P -91 22 24826000 F -91 22 24826120 W www.cipla.com E-Mail contactus@cipla.com Corporate Identity Number L24239MH1935PLC.D17366



ANNEXURE-VI

## EC compliance Report Details Uploaded in Manufacturing Portal.

Home - Intranet x | Home - Intranet x | cipla bommasandra ec compliance x +

Home New Tab sf Home Online Emission an... DataRoom BHOMI-RTC EY Login

Home - Intranet x | Home - Intranet x | cipla bommasandra ec compliance x +

Home New Tab sf Home Online Emission an... DataRoom BHOMI-RTC EY Login

All Bookmarks

Google

cipla bommasandra ec compliance

Q All News Images Maps Shopping More Tools

About 4,870 results (0.28 seconds)



<https://www.cipla.com/sites/default/files/pdf>

### EC-Compliance-Report-Bommasandra.pdf

Respected Sir, Sub: Intimation of Environmental clearance (EC) By MOEF to Cipla, Bommasandra. With reference to the above subject we are glad to inform u ...

54 pages



<https://www.cipla.com/sites/files/July-2023/PDF>

### EC report of Bommasandra

30 May 2023 — 285, 286 & 287, Bommasandra-Jigani Link Road Industrial Area, KIADB ...  
Compliance report for the period - October -2022 to March-2023.  
40 pages

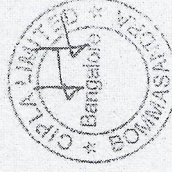


<https://www.cipla.com/sites/files/Dec-2022/PDF>

No

Plot No 285, 286 & 287, Bommasandra-Jigani Link Road Industrial Area, KIADB 4th Phase,

Type here to search





EC Advertisement in English News Paper (DECCAN HERALD) and  
Kannada Paper (PRAJA VANI). Dated. 03.06.2021

DECCAN HERALD  
Thursday  
June 3, 2021

**STATE**

→ See pages 7, 8, 9 for more  
Karnataka stories

3

**NOTICE**

Environmental clearance for the change in product mix of the unit was accorded by MOEF, Impact Assessment Division on 22nd April 2020, vide letter no. F.No.-J-11011/382/2019-IA-II(I) subsequently amendment letter received on 9th December-2020 to CIPLA LIMITED, Bommasandra-560105 and can be seen in website [www.environmentclearance.nic.in](http://www.environmentclearance.nic.in).

DECCAN HERALD 3, 2021 | ದಿನಪತ್ರಿಕೆ | ₹ 6.00 | ಸಂಪುಟ 74 | ಪುಟ 154 | ಪುಟ 12 + 2

**ಪ್ರಜಾವಾಣಿ**

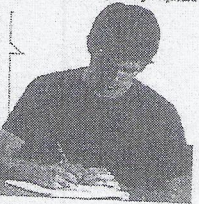


ಆಧುನಿಕ ಮಾಹಿತಿ ಮತ್ತು ಸಂಪರ್ಕ

www.prajavani.net

f /prajavani.net @prajavani.in /prajavani.in http://kalyaniprajavani

ಪ್ರಜಾವಾಣಿ  
ಪೊಲೀಸ್ ಠಾಣಾಧೀನ  
ಹುದ್ದೆಯ ನೇಮಕಾತಿ ಅರ್ಜಿ  
ಆಹ್ವಾನಿಸಲಾಗಿದೆ. ಪೊಲೀಸ್ ಠಾಣಾ  
ಅರ್ಜಿ ಪರಿಶೀಲನಾ ಪ್ರಕ್ರಿಯೆಗೆ  
ಬಗ್ಗಿಕೊಂಡುಕೊಳ್ಳುವುದು ಅವಶ್ಯ.



ಆ-ಆಗಲ

ಕವಿಗಳೊಡನೆ ಸಂಭಾಷಣೆ ಮತ್ತು

10

ಪ್ರಸ್ತುತ

ನಿಷ್ಠೆ

೪/೨

4

**ಪ್ರಕಟಣೆ**

ಪರಿಸರ ಕ್ಷಯವನ್ನು ತಡೆಗಟ್ಟಲು ಉತ್ಪನ್ನ ಮಿಶ್ರಣದಲ್ಲಿನ ಬದಲಾವಣೆಗೆ ದಿವಸ 22, 2020 ರಂದು ಇಂಪ್ಯಾಕ್ಟ್ ಅಸೆಸ್ಮೆಂಟ್ ವಿಭಾಗದ ಎಂ.ಐ.ಎಂ.ಎಫ್. ವೈಡ್ ಲೆಟರ್ ನಂ 11011/382/2019 ತರುವಾಯ ತಿದ್ದುಪಡಿ ಪತ್ರವನ್ನು ದಿವಸ 9 2020 ರಂದು ಸಿಪ್ಲಾ ಲಿಮಿಟೆಡ್, ಪೊಮ್ಮಸಂದ್ರ 560105 ಅನುಮೋದಿಸಿದ ಮತ್ತು ಇದನ್ನು ವೆಬ್ ಸೈಟ್ [www.environmentclearance.nic.in](http://www.environmentclearance.nic.in) ನಲ್ಲಿ ನೋಡಬಹುದು





← → C ■ parivesh.nic.in/UserAccount/EC\_condition\_upload.aspx

**PARIVESH**  
परिवेश

"Go Ahead and Retire without polluting the environment"

Ministry of Environment, Forest and Climate Change  
Government of India

[Home](#)
[About Us](#)
[Contact Us](#)
[FAQs](#)
[Glossary](#)
[Help](#)

---

Kapini.Gowda@cipla.com

My E-KYC    My EC Condition Upload    Raise Complaint    My Proposal(s)    Dashboard    Approvals    My Account    [Logout](#)

### List of EC Granted Proposals for uploading condition

ID	Proposal no.	Type Of Proposal	Type of Application	Project Details	Edit EC Condition	View EC Condition	Status
1	IATKAJMD2/106256/2016	EC	Category A	File Name : IA-I18YI13822010JA-HH Project Name : PROPOSED CHANGE IN PRODUCT MIX FOR BULK DRUGS AND INTERMEDIATES MANUFACTURING UNIT State Name : Karnataka	Edit Condition Uploaded	View Condition Uploaded Report	Submitted

+ Add

Add EC Granted Proposal which are not available in above table

OCT-20 to March-21 MOEF compliance 22.05.2021 (002)

Read-Only - Word

⏮ ⏪ ⏩ ⏭ 🔍 Type here to search

11:54
11/09/2021

